

Work Order ID 52977

October 20, 2009 10:32:36 AM



Page 1

Item ID: D206-746-011

Accept



Setup Start



Revision ID: A

Item Name: Shroud Airflow Heater System



Stop



Start Date: 23/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 23/10/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

PS

Date:

09/10/20

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-746-011

CHG003

8/12/18

Cor BG 09/12/18

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

12/17

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/12/19

AD

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Item ID: D206-746-011

Accept

Revision ID: A

Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009 Start Qty: 1.00

Required Date: 23/10/2009 Req'd Qty: 1.00



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-746-011 Location: _____ PPP rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/18
MLF
09-12-18

Picklist Print

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System



Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
6 D206-746-041RevN/A  Rear Passenger Overhead Modification		Manufactured	No			110	Each	0.0000	1.0000			
5 D206-746-043RevC  Blower Motor Assembly		Manufactured	No			110	Each	2.0000	1.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

45053

2

2

110

Each

5.0000

[1.0000]

45053

D3467-041RevC

Manufactured

No



Shroud Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

34065

5

5

110

Each

2.0000

2.0000

34065

D3468-1RevA

Manufactured

No



Seal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43701

2

2

43701

BS 2962 10/9/18

✓

✓

✓

✓

✓

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Work Order ID: 52977

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Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3468-3RevA Manufactured No

110 Each 3.0000 1.0000



Large Seal Strip

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3

34455

3

110 Each 2.0000 2.0000

D3468-5RevA

Manufactured No



Seal Strip

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

43702

2

110 Each 5.0000 1.0000

D3469-041RevA1

Manufactured No



Shut-off Valve Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

36937

5

110 Each 0.0000 1.0000

D3471-5RevA

Manufactured No



Stiffener

1.0000



53586

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Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3475-041RevC

Manufactured

No

110

Each

1.0000

1.0000



Dump Outlet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

34654

1

110

Each

4.0000

1.0000

D3475-5RevC

Manufactured

No



Screen

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

44623

4

110

Each

3.0000

1.0000

D3475-7RevC

Manufactured

No



Scoop Outlet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

30470

3

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Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3475-9RevC

Manufactured

No

110

Each

13.0000

1.0000



Dump Outlet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

28546

1

34395

12

28546

D3478-041RevB

Manufactured

No

110

Each

6.0000

1.0000



Air Inlet Adapter

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

35453

6

35453

D3478-5RevC

Manufactured

No

110

Each

11.0000

1.0000



Screen

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

35264

11

35264

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Work Order ID: 52977

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Parent Item Name: Shroud Airflow Heater System




Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D3478-7RevC  Inlet Gasket		Manufactured	No			110	Each	11.0000	1.0000			
				<u>Warehouse</u>	<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
				Main Warehouse								
				ST			11					
				34401			11					
5 D3478-9RevC  Air Inlet Scoop		Manufactured	No			110	Each	3.0000	1.0000			
				<u>Warehouse</u>	<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
				Main Warehouse								
				ST			3					
				32133			3					
8 D3481-041RevB  Shut-off Valve Bracket		Manufactured	No			110	Each	3.0000	1.0000			
				<u>Warehouse</u>	<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
				Main Warehouse								
				ST			3					
				35164			3					

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Start Date: 23/10/2009

Required Date: 23/10/2009

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D3482-1RevB  Inlet Insulation Sock		Manufactured	No			110	Each	5.0000	1.0000																																																																																	
<table><tr><td><u>Warehouse</u></td><td><u>Loc Qty</u></td><td><u>Loc Code</u></td><td colspan="10"></td></tr><tr><td><u>Location</u></td><td colspan="12"></td></tr><tr><td>Main Warehouse</td><td colspan="12"></td></tr><tr><td>ST</td><td>5</td><td colspan="11"></td></tr><tr><td>34383</td><td>5</td><td colspan="11"></td></tr></table>													<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>											<u>Location</u>													Main Warehouse													ST	5												34383	5																								
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>																																																																																								
<u>Location</u>																																																																																										
Main Warehouse																																																																																										
ST	5																																																																																									
34383	5																																																																																									
D3482-11RevB  Insulation Hose, 30"		Manufactured	No			110	Each	9.0000	1.0000																																																																																	
<table><tr><td><u>Warehouse</u></td><td><u>Loc Qty</u></td><td><u>Loc Code</u></td><td colspan="10"></td></tr><tr><td><u>Location</u></td><td colspan="12"></td></tr><tr><td>Main Warehouse</td><td colspan="12"></td></tr><tr><td>ST</td><td>9</td><td colspan="11"></td></tr><tr><td>33981</td><td>1</td><td colspan="11"></td></tr><tr><td>34384</td><td>8</td><td colspan="11"></td></tr></table>													<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>											<u>Location</u>													Main Warehouse													ST	9												33981	1												34384	8											
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>																																																																																								
<u>Location</u>																																																																																										
Main Warehouse																																																																																										
ST	9																																																																																									
33981	1																																																																																									
34384	8																																																																																									
D3482-13RevB  Insulation Hose, 52"		Manufactured	No			110	Each	17.0000	1.0000																																																																																	
<table><tr><td><u>Warehouse</u></td><td><u>Loc Qty</u></td><td><u>Loc Code</u></td><td colspan="10"></td></tr><tr><td><u>Location</u></td><td colspan="12"></td></tr><tr><td>Main Warehouse</td><td colspan="12"></td></tr><tr><td>ST</td><td>17</td><td colspan="11"></td></tr><tr><td>31262</td><td>10</td><td colspan="11"></td></tr><tr><td>34385</td><td>7</td><td colspan="11"></td></tr></table>													<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>											<u>Location</u>													Main Warehouse													ST	17												31262	10												34385	7											
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>																																																																																								
<u>Location</u>																																																																																										
Main Warehouse																																																																																										
ST	17																																																																																									
31262	10																																																																																									
34385	7																																																																																									

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3482-3RevB

Manufactured

No

110

Each

7.0000

1.0000



Outlet Insulation Sock

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

34386

7

110

Each

7.0000

1.0000

D3482-5RevB

Manufactured

No



Insulation Hose, 20"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

34387

7

110

Each

9.0000

2.0000

D3482-7RevB

Manufactured

No



Insulation Hose, 36"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

33845

1

34388

8

34386

34387

34388

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3482-9RevB Insulation Hose, 48"		Manufactured	No			110	Each	7.0000	1.0000			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>34389</div> <div>Loc Qty</div> <div>7</div> <div>7</div> <div>Loc Code</div>												
D3483-1RevA Red Label		Manufactured	No			110	Each	8.0000	1.0000			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>37259</div> <div>Loc Qty</div> <div>8</div> <div>8</div> <div>Loc Code</div>												
D3483-3RevA Black Label		Manufactured	No			110	Each	10.0000	1.0000			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>37260</div> <div>Loc Qty</div> <div>10</div> <div>10</div> <div>Loc Code</div>												

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3483-5RevA

Manufactured

No

110

Each

12.0000

1.0000



Warning Label

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

26471

4

37261

8

31903

Purchased

No

110

Each

35.0000

4.0000



BLUE TERMINAL AMP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

35

105542

10

105992

25

AN3-3A

Purchased

No

110

Each

161.0000

20.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

161

111925

11

112314

50

112720

100

M105592

M113226 1st Pcy/4/12

M11321 2nd

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System




Comments:

Start Date: 23/10/2009

Required Date: 23/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN35  BOLT		Purchased	No			110	Each	65.0000	3.0000			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				65				
					100771			21		M100771		
					105978			44				
AN960-10L  Washer		Purchased	No			110	Each	3,422.0000	20.0000			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				3422				
					101340			3422		M101340		
AN960-4L  washer		Purchased	No			110	Each	866.0000	5.0000			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				866				
					101389			866		M101389		

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Work Order ID: 52977

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Parent Item Name: Shroud Airflow Heater System


Start Date: 23/10/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960-8  WASHER		Purchased	No			110	Each	37.0000	10.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	37	
19356	37	

CR3223-4-3  Cherry Rivet		Purchased	No			110	Each	103.0000	5.0000			
---	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	103	
110153	100	
12706	3	

DCS549  TURN-TO-LOCK CONTROL		Purchased	No			110	Each	0.0000	2.0000			
---	--	-----------	----	--	--	-----	------	--------	--------	--	--	--

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Start Date: 23/10/2009

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

M22759/16-16-9 Purchased No

110

f

182.0000

10.0000

✓

Lu



16GA ELECTRICAL WIRE, 120" LONG

6maxx 541217

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

182

105960

182

110

Each

336.0000

10.0000

M105960

Lu

MS21083N08

Purchased

No



NUT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

336

100771

36

100798

300

110

Each

72.0000

10.0000

M100771

Lu

MS21919-DG3

Purchased

No



CLAMP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

72

100798

4

109752

68

M100798 40

10975260

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S MS21919-DG44  CLAMP		Purchased	No			110	Each	6.0000	2.0000 			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>110153</div> <div>Loc Qty</div> <div>6</div> <div>6</div> <div>Loc Code</div>												
S MS21919-DG48 [†]  CLAMP		Purchased	No			110	Each	10.0000	1.0000 			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>100798</div> <div>Loc Qty</div> <div>10</div> <div>10</div> <div>Loc Code</div>												
S MS24166-D1  RELAY		Purchased	No			110	Each	2.0000	1.0000 			
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>102129</div> <div>Loc Qty</div> <div>2</div> <div>2</div> <div>Loc Code</div>												

11/10/03

11/00798

11/02/29

10/12/17 (1)

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS25244-15

Purchased

No

110

Each

5.0000

1.0000



BREAKER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

105473

1

110180

2

110439

2

M10573

MS25244-75

Purchased

No

110

Each

5.0000

1.0000



CIRCUIT BREAKER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

105419

1

110302

4

M105419

MS27039-08-16

Purchased

No

110

Each

115.0000

10.0000



SCREW PAN HD

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

115

105978

15

112466

100

M105978

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Work-Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System







Start Date: 23/10/2009

Required Date: 23/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS35058-22  SWITCH		Purchased	No			110	Each	2.0000	1.0000 			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				2				
					102171			2		M102171		
NAS43DD3-16N  SPACER		Purchased	No			110	Each	49.0000	10.0000 			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				49				
					104311			49		M104311		
NAS43DD3-48FC  Spacer		Purchased	No			110	Each	15.0000	2.0000 			
				<u>Warehouse</u>	<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>			
				Main Warehouse								
				ST				15				
					105978			15		M105978		

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Work Order ID: 52977

Parent Item: D206-746-011RevU/R

Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS679A3

Purchased

No

110

Each

53.0000

6.0000

NUT SELF LOCK

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

100396

3

110180

50

QS200-44S

Purchased

No

110

Each

41.0000

6.0000

CLAMP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

41

106286

1

112599

20

112679

20

QS200-56S

Purchased

No

110

Each

10.0000

8.0000

CLAMP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

112475

10

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Work Order ID: 52977



Parent Item: D206-746-011RevU/R



Parent Item Name: Shroud Airflow Heater System

Start Date: 23/10/2009

Required Date: 23/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
SCEET-11 		Purchased	No			110	f	15.0000	12.0000			
SCEET												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

106050

15

110

f

44.0000

11.0000

1106050

SCEET-12

Purchased

No

Hose 3" Diameter

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

44

107667

11

110277

33

1110277

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

REFERENCE ONLY

8

7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12		SCEET 11	Ø2.75" HOSE
11		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

52977

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-746 REV. A
 REF. CANADIAN STC: SH05-45 ISSUE 1
 REF. FAA STC: SH3367NM DATED OCT. 13, 2005
REFERENCE ONLY

The Parts List of Installation Instructions IIN-D206-746 Rev. A should be amended as follows:

Qty -011	Qty -041	Qty -043	Part Number	Description
X			D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X		D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		X	D206-746-043	BLOWER MOTOR ASSEMBLY
		1	D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
		1	D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
		1	D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
		1	D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
		2	D3585-1	SET SCREW
		2	D3742-1	BEARING
		A/R	26221	LOCTITE 226 THREADLOCKER
		1	26D71	BLOWER MOTOR (26D71-1)
		6	AN3-3A	BOLT
		6	AN960-10	WASHER
		3	MS27039-08-04	MACHINE SCREW
		3	MS35333-38	LOCK WASHER
		A/R	MS20995-025E	LOCK WIRE

Furthermore, any mention of "Blower Motor Assembly" appearing in Installation Instructions IIN-D206-746 Rev. A, and Installation Drawing D206-746 Rev. A, should be replaced by D206-746-043 Blower Motor Assembly.

For assembly instructions of D206-746-043 Blower Motor Assembly, refer to page 2 of this DSI.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.01.20
CERT. NO.: SH05-45
ISSUE NO.: 1

C	ADD D3742-1 BEARING; UPDATE FORMAT	PH	08.01.20
B	ADD D3585-1 & DETAIL B.	MB	07.01.02
A	NEW ISSUE	MB	06.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		DSI 9341	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BLOWER MOTOR ASSEMBLY	NTS
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